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0.6mm Pitch Board-to-Fine-Coaxial Cable Connectors

DF21 Series



Features

1.High Interconnection Reliability

Effective contact mating length of 1.55 mm, innovative bellow style contact design, built-in interlocking feature of mated connectors assures high electrical and mechanical reliability, providing needed rigidity to resist excessive twisting.

Superior reliability of the termination of the fine coaxial cable is accomplished with batch soldering.

2. Shielded design

Metal shell encloses the connector and makes contact with all external conductors of the fine coaxial cable permitting reliable ground connection to the board side of mated assemblies.

3. Reliable mating/unmating

The connectors are self-align during mating.

Optional pull-out tab permits connection and disconnection in narrow spaces.

Polarized configuration prevents incorrect mating.

4. Board placement with Automatic Equipment.

The upper surface provides flat area for placement of embossed tape packaged connectors with vacuum nozzles of automatic equipment.

Applications

Notebook computers, liquid crystal displays (LCD), video and audio devices, medical instruments, portable devices and any other device requiring reliable connection and termination with fine pitch coaxial cable.



(4.55)

■Product Specifications

| | | | | | | Operating temperature range | -35℃ to 85℃ (Note 1) | | |
|------------------------------------------------------------------------------------------------|-----------------------|-------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------|-----------------------------|------------------------|--|--|
| Ratings | Cu | rrent rating | Wire size | AWG #40: 0.3 | 3 A 5 A | Operating humidity range | 20% to 80% | | |
| | | | | AWG #30. 0.0 | | Storage temperature range | -10°C to 60°C (Note 2) | | |
| | Vo | Itage rating | 50 | V AC | | Storage humidity range | 40% to 70% (Note 2) | | |
| | | | - | | | | | | |
| Item | | Specifications | | | | Condition | | | |
| 1. Insulation res | sistance | 500M ohms min. | | | Measured at 100 V DC | | | | |
| 2. Withstanding | voltage | No flashover or insulation breakdown | | | Conduction of 150 V AC applied for 1 minute | | | | |
| 3. Contact resis | 3. Contact resistance | | 100m ohms max. | | | Measured at 100 mA | | | |
| 4. Vibration | | No electrical discontinuity of 1µs or more. | | | Frequency of 10 to 55 Hz, single amplitude of 0.75 mm, in 3 directions, 2 hours | | | | |
| 5. Humidity | | Contact resistance of 100m ohms max., insulation resistance of 50 M ohms min. | | | Temperature of $40\pm 2^\circ C$, humidity of 90% to 95%, left standing for 96 hours | | | | |
| 6. Temperature cycle | | Contact resistance of 100m ohms max., insulation resistance of 50 M ohms min. | | | (-55°C : 30minutes →5 to 35°C : 2 to 3minutes →85°C : 30minutes →5 to 35°C: 2 to 3minutes) for 5 cycles | | | | |
| 7. Durability | | Contact resistance of 100m ohms max. | | 30 cycles (mating/unmating) | | | | | |
| 8. Resistance to Reflow heat | | No melting of the resin parts that will affect performance | | Reflow: at the recommended temperature profile, Solder: at a soldering iron temperature of 300°C for 3 seconds | | | | | |
| 9. Resistance to Soldering heat No deformation of the insulator parts affecting performance | | cting performance. | Solder bond: Within 5 seconds at 270°C max., Within 30 seconds at 200°C min. Hand soldering: Soldering iron temperature 300°C, 3 seconds | | | | | | |

Note 1: Includes temperature rise caused by current flow.

Note 2: The term "storage" refers to products stored for long period of time prior to mounting and use. Operating Temperature Range and Humidity range covers non- conducting condition of installed connectors in storage, shipment or during transportation. Note 3: Information contained in this catalog represents general requirements for this Series. Contact us for the drawings and

Note 3: Information contained in this catalog represents general requirements for this Series. Contact us for the drawings and specifications for a specific part number shown.

Materials

| Item | Part | Material | Finish | Remarks | |
|-------------|-----------------------------|-----------------|--------------------|---------|--|
| | Insulator | LCP | Black | UL94V-0 | |
| Receptacles | Contacts | Phosphor bronze | Gold plating | | |
| | Metal fittings | Phosphor bronze | Tin copper plating | | |
| | Insulator | LCP | Black | UL94V-0 | |
| Plugs | Contacts | Phosphor bronze | Gold plating | | |
| | Metal shell Phosphor bronze | | Tin plating | | |
| Metal shell | Metal shell | Stainless steel | Tin copper plating | | |

Ordering information

Receptacles/Plug



| Series name : DF21 | Termination section | | | |
|-----------------------------|---------------------------------------------|--|--|--|
| Number of contacts : 20, 30 | V : Straight SMT SD : Fine coaxial cable | | | |
| Connector type | | | | |
| S : Single-row receptacle | O Plug mounting parts | | | |
| P : Single-row plug | GND : Metal shell-required | | | |
| Contact pitch : 0.6 mm | | | | |

Note: The metal shell is an absolutely necessary part at the time of wiring.

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3.8

Receptacles







•Embossed Carrier Tape Dimensions



[Specifications number] - * *, (* *) (56) : Embossed tape packaging (1,000 pieces per reel)

| | | | | | | | | | 01111.11111 |
|-------------------|---------------|--------------------|------|------|------|------|----|------|-------------|
| Product No. | CL No. | Number of Contacts | А | В | С | D | Е | F | RoHS |
| DF21-20S-0.6V(56) | 687-0001-5-56 | 20 | 15.2 | 11.4 | 11.5 | | 24 | 12.6 | VES |
| DF21-30S-0.6V(56) | 687-0003-0-56 | 30 | 21.2 | 17.4 | 14.2 | 28.4 | 32 | 18.6 | 163 |

Note : One reel contains 1,000 pieces package unit. Please order by the package unit.

•Recommended PCB mounting pattern



Unit: mm

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Plugs







Unit: mm

| Product No. | CL No. | Number of Contacts | А | В | С | RoHS |
|--------------------|---------------|--------------------|------|------|----|------|
| DF21-20P-0.6SD(05) | 687-1500-0-05 | 20 | 22.5 | 11.4 | 15 | VES |
| DF21-30P-0.6SD(05) | 687-1502-6-05 | 30 | 28.5 | 17.4 | 21 | 123 |

Note 1 : One package unit contains 100 pieces. Please order by the package unit. Note 2: The metal shell is an absolutely necessary part at the time of wiring.

Recommended Fine Coaxial Cable Preparation



- Note 1: The pitch maintaining tape can be left in place during the termination process. Use high quality tape.
- Note 2: When using 2-conductor coaxial cable, some contact positions will not be usable.
- Contact nearest Hirose sales office for recommendation on specific application.
- Note 3: Contact Hirose for Termination Procedures.

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■Metal shell-Required for assembly of the Plug





| | | | | Unit: mm |
|------------------------|---------------|--------------------|------|----------|
| Product No. | CL No. | Number of Contacts | А | RoHS |
| DF21-20P-0.6SD-GND(05) | 687-2500-6-05 | 20 | 17.7 | VES |
| DF21-30P-0.6SD-GND(05) | 687-2502-1-05 | 30 | 23.7 | 123 |

Note 1: One package unit contains 100 pieces. Please order by the package unit. Note 2: The metal shell is an absolutely necessary part at the time of wiring.

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● Usage Recommendations

| 1 Recommended | |
|---------------------------------|-------------------------------------------------------------------------------------------------------------------------|
| Temperature Profile | |
| | Temperture(°C) IR re-flow |
| | Preheating: 150 to160°C 60 to 120 sec |
| | Soldering: 220° C min. $20 \text{ to } 40 \text{ sec} = -220^{\circ}$ C |
| | |
| | |
| | |
| | 150 - 150°C |
| | |
| | 90 to 120 sec. |
| | |
| | |
| | 50 - |
| | normal |
| | temperture |
| | |
| | 0 50 100 150 200 250 300 |
| | Time(S) |
| | |
| | Note 1: Up to 2 cycles of reflow soldering are possible under the same conditions, provided that |
| | there is a return to normal temperature between the first and second cycle. |
| | with the connector terminals (for surface mounted plug assembly). |
| | |
| 1. Receptacle Recommended | Soldering temperature: $340^{\circ}C \pm 10^{\circ}C$, soldering time: within 5 sec. |
| Manual Soldering Conditions | |
| 2. Recommended Screen Thickness | 0.15mm |
| 3. Board Warping | Maximum of 0.03 mm at the connector center section, with both ends of the connector as reference points. |
| 4. Cleaning Conditions | Refer to "Nylon Connector Use Handbook." |
| 5. Plug Recommended | |
| Soldering Conditions | $260 \text{ C} \pm 5 \text{ C}$ within 5 sec, 200 C min. within 25 sec. |
| | |
| 6. Handling and use | This may lead to damage or deformation of the contacts. |
| producions | The new locks and contacts of the record with here finders. This may look non-conductive film |
| | cause corrosion or electrostatic discharge, affecting performance of the connectors or sensitive electronic components. |
| | ■DO NOT apply flux to the contact terminals when hand soldering the receptacle to the board. Wicking of the |
| | flux into the electrical contact areas may lead to connection failures. |

B310 **HS**